

GRIFCUT 678

Features & Benefits

- Suitable for mixed metal machining
- Extended Sump Life
- DCHA Free
- Non-Chlorinated
- Low Foam
- Excellent machining performance
- No staining of metal surfaces

PRODUCT DESCRIPTION

GRIFCUT 678 is a clear bio resistant, synthetic cutting fluid specifically formulated for moderate to heavy duty machining. It is designed for both ferrous and super alloys. Grifcut is suitable for milling, tapping, and general-purpose machining.

TYPICAL CHARACTERISTICS

FORM: Liquid
 APPEARANCE: Light Yellow
 ODOR: Mild
 FLASH POINT: N/A
 pH (5%) 7.7 – 8.0
 Specific Gravity 1.05

Recommended Concentrations:

Light Machining & Grinding 6 – 9%
 Moderate Grinding 10 – 12%

Refractometer Factor = 1.7

CONCENTRATION	REFRACT READING
1.0	0.60
2.0	1.2
3.0	1.8
4.0	2.4
5.0	3.0
6.0	3.6
7.0	4.2
8.0	4.8
9.0	5.5
10.0	6.0



HEALTH & SAFETY

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding safe handling and storage.

