

# GRIFCUT 829

## Features & Benefits

- Suitable for Mixed Metal Machining
- Extended Sump Life
- Excellent Machining Performance
- Operator Friendly
- Excellent Surface Finish

## PRODUCT DESCRIPTION

**GRIFCUT 829** is a general-purpose semi syn-thetic cutting fluid. Although it is designed for machining ferrous and nonferrous alloys, it is particularly effective on aluminum alloys. This product is free from chlorines, nitrites, formaldehydes and DCHA.

It is suitable for grinding, drilling, reaming, tapping and general-purpose machining.

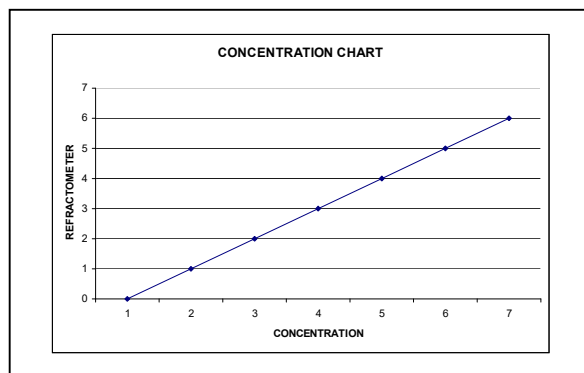
## TYPICAL CHARACTERISTICS

FORM: ..... Liquid  
 APPEARANCE: ..... Clear Yellow  
 ODOR: ..... Slight  
 FLASH POINT: ..... N/A  
 REFRACTOMETER FACTOR: ..... 1.2  
 pH (5%): ..... 9.3 - 9.6  
 SPECIFIC GRAVITY: ..... 0.98



## RECOMMENDED CONCENTRATION

Moderate Machining	5 - 7%
Heavy Duty Machining	7 - 10%



## HEALTH & SAFETY

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage, safe handling and storage.