

# MAGIC CAST 353 ZMG

## Typical Characteristics:

Appearance	Black Slurry
Baume`	72° - 74°
Density	13.5 – 14.5 lbs./gal
% Solids	71% - 73%
Flash Point	53° F (cc)

## PRODUCT DESCRIPTION:

**MAGIC CAST 353 ZMG** is an alcohol base, zircon/graphite refractory coating. **MAGIC CAST 353 ZMG** has been formulated to substantially reduce metal penetration and burn on defects that can be encountered with medium and heavy sectioned iron and steel castings. The coating is supplied in a heavy slurry form. **MAGIC CAST 353 ZMG** can be applied by flow coating, brushing, swabbing or spraying.

## APPLICATION PROPERTIES:

Baume`:

## Flow Coat Parameters

54° - 56°

	Brush/Swab	Spray	Dip
Baume`:	64° - 66°	64° - 66°	54° - 56°

\*General properties, not specifications

## DIRECTION FOR USE:

**MAGIC CAST 353 ZMG** should be mixed thoroughly before use. We recommend the use of an explosion-proof, motor-driven mixer.

**MAGIC CAST 353 ZMG** is shipped as a heavy slurry. If necessary, the Baume´ can be reduced by reducing the **MAGIC CAST 353 ZMG** with Isopropyl Alcohol (IPA 99%). Caution: Solvent is highly flammable.

## PACKAGING:

